

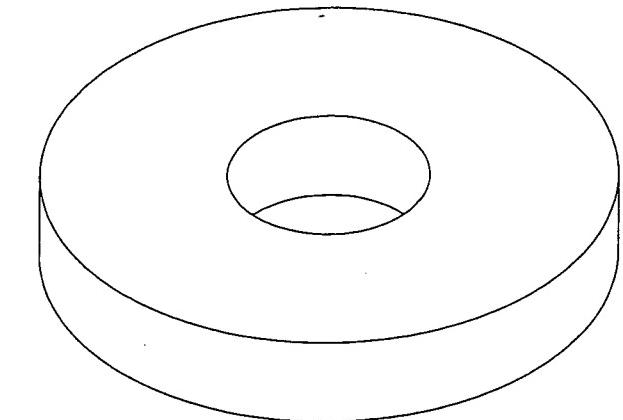
Date: Friday, 2/15/2008 2:12:24 PM
User: Eric Charbonneau

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services			Drawing Name	: FWD PLATE		
Job Number	37479						
Estimate Number	13189						
P.O. Number	:			Part Number	: D37231		
This Issue	2/15/2008	S.O. No.	:	Drawing Number	: D3723 U/R REVA		
Prsht Rev.	NC			Project Number	: N/A		
First Issue	/ /	Type	R&D MACHINED PARTS	Drawing Revision	: U/R		
Previous Run	:			Material	:		
Written By	<i>EC</i>			Due Date	: 2/22/2008		
Checked & Approved By				Qty:	12	Um:	Each
Comment	est	rev. A	08.02.15	New issue	EC		

Additional Product

Job Number:				
Seq. #:	Machine Or Operation:	Description :		
1.0	MDELRLINR0750	Delrin Round Bar 0.75"		
				
Comment: Qty.: 0.0210 f(s)/Unit Total : 0.2520 f(s) Delrin rod 0.750" dia. batch: <i>B37479 106740</i>				
2.0	LATHE CONV.	CONVENTIONAL LATHE		
				
Comment: CONVENTIONAL LATHE Turn as per dwg D3723				
3.0	QC5	INSPECT WORK TO CURRENT STEP		
				
Comment: INSPECT WORK TO CURRENT STEP				
4.0	PACKAGING 1	PACKAGING RESOURCE #1		
				
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>QA</i>				
5.0	QC21	FINAL INSPECTION/W/O RELEASE		
				
Comment: FINAL INSPECTION/W/O RELEASE				
Job Completion				<i>POSITIVE RECALL</i> EFFECTIVE <i>08.02.15</i> AUTH <i>LN</i> RELEASED _____ DATE _____



D3723-1 BUSHING

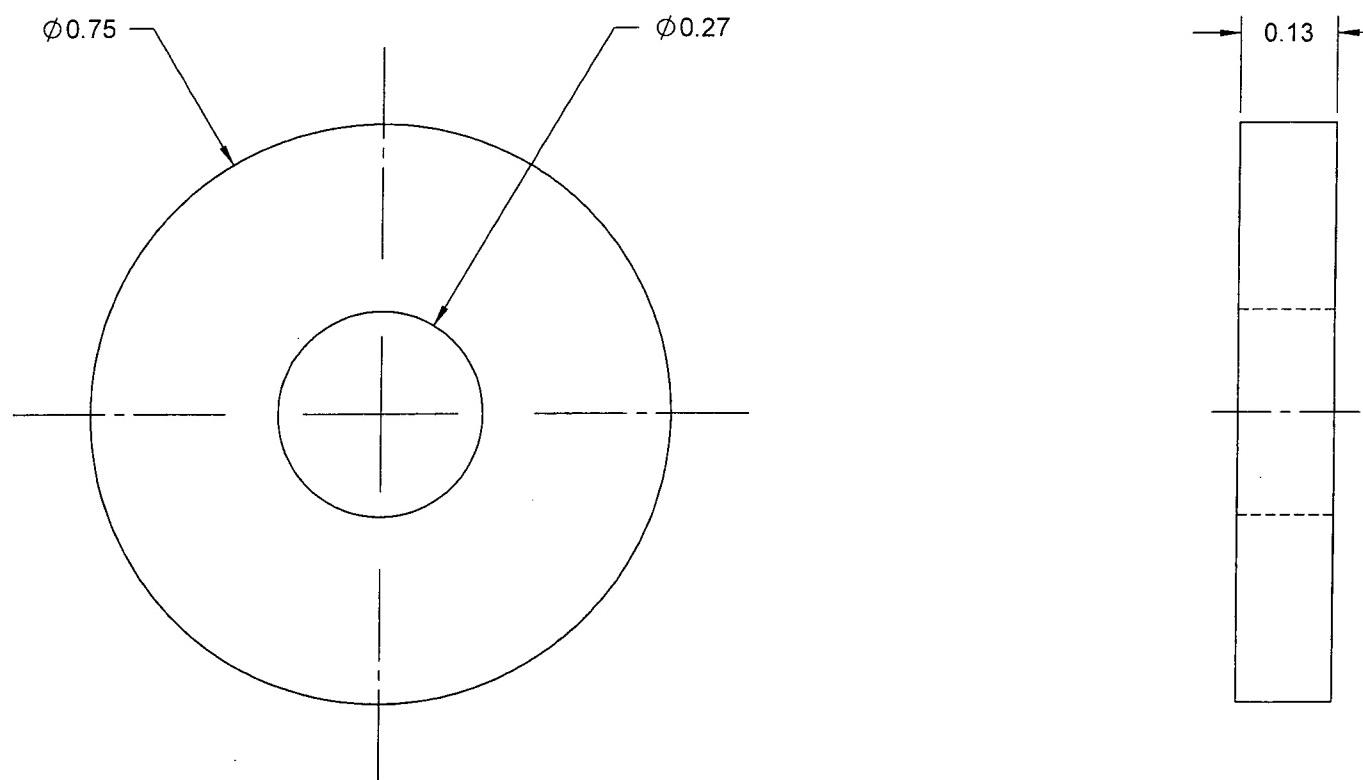
NOTES:

- 1) MATERIAL: DELRIN II 15OE OR ACETRON GP ACETAL, ROD
(REF DART SPEC M-DELRIN-R)
OR DELRIN II 15OE OR ACETRON GP ACETAL, BAR
(REF DART SPEC M-DELRIN-B)
OR DELRIN II 15OE OR ACETRON GP ACETAL, SHEET
(REF DART SPEC M-DELRIN-S.125)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.01 lbs APPROX

PRELIMINARY ISSUE

LE 08.02.15

A	NEW ISSUE	AJS	08.02.11
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD	HAWKESBURY, ONTARIO, CANADA
DRAWN	LE	DRAWING NO.	REV. A
CHECKED	LE	D3723	SHEET 1 OF 2
MFG. APPR.		TITLE	SCALE
APPROVED		BUSHING	NTS
DE APPR.	LE	DATE	08.02.11
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D3723-1 BUSHING

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MFG. APPR.		D3723
APPROVED		REV. A
DE APPR.	H	SHEET 2 OF 2
DATE	08.02.11	TITLE
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		4:1
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